



**Cactus® Double Coated Foam Tape**

**Technical Data Sheet No. C2208**

**Product Information**

Cactus® Double Coated Foam Tape C2208 is an acrylic solvent based adhesive, offers high shear and moderate tack for secure and long-term bonding applications. Reinforced with Black 6 PCF cross-linked polyethylene foam tape, highly resistant to solvent, chemical UV, aging and heat, excellent for outdoor applications.

**Composition & Physical Properties**

|                           |                                       |                     |                                                                                                                     |
|---------------------------|---------------------------------------|---------------------|---------------------------------------------------------------------------------------------------------------------|
| Adhesive System           | : Solvent Acrylic                     | Tape Thickness      | : 1/32" (0.8 ± 0.1 mm)                                                                                              |
| Carrier                   | : Polyethylene Foam                   | Tack                | : J. Dow No. 30                                                                                                     |
| Foam Density              | : 6 PCF                               | Loop Tack           | : FINAT-9 105.8 oz/inch (3.0 kgs/25mm)                                                                              |
| Liner Material            | : Glassine Paper                      | Peel Adhesion       | : PSTC-3 70.6 oz/inch (2.0 ± 0.1 kg/25mm)                                                                           |
| Liner Thickness / Density | : 3 mil<br>#60 (90 g/m <sup>2</sup> ) | Shear Strength      | : Over 24 hrs with 70.6 oz loading on 1" x 1" (2.0 kg/25mm x 25mm) bonding 2 stainless steel plates at 77°F (25°C)  |
| Liner Color               | : White                               | Heat Resistance     | : Over 24 hrs with 17.6 oz loading on 1" x 1" (0.5 kg/25mm x 25mm) bonding 2 stainless steel plates at 176°F (80°C) |
| Tape Color                | : Black                               | Service Temperature | : -40°F ~ 212°F (-40°C ~ 100°C)                                                                                     |

**Applications**

- Excellent resistance to extreme weather conditions, ideal for outdoor applications.
- Highly recommended for exterior decoration applications, e.g. car side molding
- Ideal for bonding and repair of plastic profile and decorative trims

**Storage and Shelf Life**

For best result, store this product at 72 °F (22 °C) and 50% relative humidity, use within 2 years from date of receipt.

**Disclaimer and Limitation of Liability**

In no event shall V. Himark USA and its employees be liable for any indirect, special, incidental or consequential damage resulting from the use of this product. Therefore, it is strongly recommended that the user performs a test application first to determine the suitability of this product for the intended method of application.