

# PRODUCT INFORMATION

## CACTUS

## No. HA247

### Double-coated adhesive tape



#### Features/characteristics

1. Adhesive :      Open Side heat activated glue (solvent base resin).  
                      Close Side high performance acrylic adhesive (solvent base resin).
2. Carrier :        White tissue, basic weight - 13 g/m<sup>2</sup>.
3. Liner:            # 60 (90 g/m<sup>2</sup>) Glassine release liner, mustard color.
4. Open side glue with pressure heat activated at temperature 194°F (90°C), which by thermal bonding forms a durable, long lasting bond to most rubber foam and PVC-based plastic materials.
5. Acrylic adhesive on close side provides high adhesion and shear strength to many of finished surfaces.

#### Technical data

1. Thickness :                                4.3 mil (0.11 mm ± 0.1 mm)
2. Tack:                                        J. Dow No. Close side 9
3. Loop Tack:                                 42.33 oz/in
4. Peel Adhesion : PSTC-3      Close side: 63.49 oz/in  
  Open side: attached substrates broken
5. Shear Strength : PSTC-7      Close side over 24 hrs with 2.2 lbs loading on 1" x 1" on 25mm x 25mm
6. Service temperature range:   Close side: -40°F ~ 194°F      (-40 °C ~ 90 °C)  
  Open side: -4°F ~ 158°F       (-20 °C ~ 70 °C)

#### Applications

1. Bonding of extruded plastic and rubber profiles in a variety of outdoors or indoors industrial products.
2. Weather strip attachment.
3. Gasket bonding prior to mechanical fastening.

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**Shelf Life:** Two years from date of receipt by customer when stored at 72 °F (22 °C) and 50% relative humidity.

#### Remark

All information and recommendations are given by us in good faith, on the basis of practical experience, but without warranty. It's essential that the user should evaluate the product for a period of time to determine whether it is fit for a particular purpose and suitable for the user's method of application.