



Cactus® Double Coated Tissue Tape

Technical Data Sheet No. K2470

Product Information

Cactus® Double Coated Tissue Tape K2470 is an acrylic solvent based adhesive that features a high grab tack adhesive system, providing quick laminating results at a wide temperature range. Ideal for splicing and laminating applications, and has good resistance to solvents, heat and chemicals.

Composition & Physical Properties

Adhesive System : Solvent Acrylic	Tape Thickness : 5.5 mil (0.14 ± 0.01 mm)
Carrier : Tissue	Tack : J. Dow No. 18
Liner Thickness : 3 mil	Peel Adhesion PSTC-3 : 70.6 oz/inch (2.0 kg/25mm)
Liner Material : Glassine Paper	Shear Strength PSTC-7 : Over 48 hrs with 35.3 oz loading on 1" x 1" (1.0 kg/25mm x 25mm) bonding 2 stainless steel plates at 77°F (25°C)
Liner Density : #60 (90 g/m ²)	Heat Resistance : Over 24 hrs with 17.6 oz loading on 25mm x 25mm at 176°F (80°C)
Liner Color : Mustard	Service Temperature : -4°F ~ 212°F (-20°C ~ 100°C)
Tape Color : White	

Applications

- Splicing film, paper, foil, etc.
- Fixing of nameplates, signs, labels and emblems
- Laminating of textile labels, felt and objects with uneven surfaces

Storage and Shelf Life

For best results, store this product at 72°F (22°C) and 50% relative humidity, use within 2 years from date of receipt.

Disclaimer and Limitation of Liability

In no event shall V. Himark USA and its employees be liable for any direct or indirect, special, incidental or consequential damage resulting from the use of this product. Therefore, it is strongly recommended that the user performs a test application first to determine the suitability of this product for the intended method of application.