



Cactus® Double Coated Tissue Tape

Technical Data Sheet No. F2470

Product Information

Cactus® Double Coated Tissue Tape F2470 is an acrylic solvent based adhesive tape that features a high tack adhesive system, providing different coating weight on both sided, open side is coated with higher adhesion. Excellent bonding to porous surface substrates.

Composition & Physical Properties

Adhesive System	: Solvent Acrylic	Tape Thickness	: 3.7 mil (0.095 ± 0.005 mm)
Carrier	: Tissue	Tack	: Open Side
Liner Thickness	: 5 mil	J. Dow No.	: 11
Liner Material	: Bleached Kraft Paper	Loop Tack	: 70.4 oz/inch
Liner Density	: #74 (110 g/m ²)	FINAT-9	: (2.0kg/25mm)
Liner Color	: White	Peel Adhesion	: 63.36 oz/inch
Tape Color	: White	PSTC-3	: (1.8kg/25mm)
		Shear Strength	: Over 24 hrs with 2.2 lb loading on
		PSTC-7	: 1" x 1" (1.0 kg/25mm x 25mm) bonding
		Heat Resistance	: Over 24 hrs with 1.1 lb loading on
		Service Temperature	: -22°F ~ 212°F (-30°C ~ 100°C)
			: 0.5kg/25mm x 25mm at 176°F (80°C)
			: 63.36 oz/inch
			: (1.5kg/25mm)
			: 9
			: 63.36 oz/inch
			: (1.8kg/25mm)

Applications

- For general purpose applications in industrial grade.
- Fastening plastic tiles, nameplate, trophy, emblems and labels.
- For bonding and laminating to objects and porous surface substrates, such as felt texture, fiberboard, foam, etc. for purpose of heat breaking, gasket, sealing, etc.

Storage and Shelf Life

For best results, store this product at 72°F (22°C) and 50% relative humidity, use within 2 years from date of receipt.

Disclaimer and Limitation of Liability

In no event shall V. Himark USA and its employees be liable for any direct or indirect, special, incidental or consequential damage resulting from the use of this product. Therefore, it is strongly recommended that the user performs a test application first to determine the suitability of this product for the intended method of application.