



Cactus® Double Coated Foam Tape

Technical Data Sheet No. N2215

Product Information

Cactus® Double Coated Foam Tape N2215 is an acrylic solvent based adhesive that offers high shear strength and tack for secure bonding applications. It's reinforced with White 4 PCF cross-linked polyethylene foam tape allowing excellent adhesion to irregular and contour surfaces.

Composition & Physical Properties

Adhesive System	: Solvent Acrylic	Tape Thickness	: 1/16" (1.5 ± 0.1 mm)
Carrier	: Polyethylene Foam	Tack	: J. Dow No. 16
Foam Density	: 4 PCF	Peel Adhesion	: PSTC-3 56.4 oz/in (1.6 ± 0.1 kg/25mm)
Liner Material	: Glassine Paper	Shear Strength	: Over 24 hrs with 35.3 oz loading on 1" x 1" (1.0 kg/25mm x 25mm) bonding 2 stainless steel plates at 77°F (25°C)
Liner Thickness	: 3 mil	Service Temperature	: -4°F ~ 176°F (-20°C ~ 80°C)
Liner Density	: #60 (90 g/m ²)	Tape Color	: White
Liner Color	: White		

Applications

- Mounting and joining nameplates, signs, plaques, point of purchase, plastic hooks etc.
- Excellent for long-term mounting of mirror trims.
- Ideal for general purpose indoor and outdoor mounting and joining applications.
- For permanent bonding and repair of metal or plastic articles, e.g. houseware, kitchenware, bathroom accessories, etc.

Storage and Shelf Life

For best results, store this product at 72 °F (22 °C) and 50% relative humidity, use within 2 years from date of receipt.

Disclaimer and Limitation of Liability

In no event shall V. Himark USA and its employees be liable for any indirect, special, incidental or consequential damage resulting from the use of this product. Therefore, it is strongly recommended that the user performs a test application first to determine the suitability of this product for the intended method of application.