



**Cactus® Double Coated Foam Tape**

**Technical Data Sheet No. R2215**

**Product Information**

Cactus® Double Coated Foam Tape R2215 is a solvent-based rubber pressure sensitive adhesive which offers very high shear strength and good initial tack. Ideal for various mounting, joining and sealing applications. Reinforced with White 4 PCF cross-linked polyethylene foam, providing excellent adhesion to irregular surfaces and various substrates.

**Composition & Physical Properties**

Adhesive System	: Solvent Rubber	Tape Thickness	: 1/16" (1.5 ± 0.15mm)
Carrier	: Polyethylene Foam	Tack	: J. Dow No. 7
Foam Density	: 4 PCF	Peel Adhesion	: PSTC-3 113 oz/inch (over 3.2 kg/25mm)
Liner Material	: Glassine Paper	Shear Strength PSTC-9	: Over 100 hrs with 70.6 oz loading on 1" x 1" (2.0 kg/25mm x 25mm) bonding 2 stainless steel plates at 77°F (25°C)
Liner Thickness	: 3 mil	Long Term Service Temperature	: 14°F ~ 122°F (-10°C ~ 50°C)
Liner Density	: #60 (90 g/m <sup>2</sup> )	Short Term Service Temperature	: 14°F ~ 176°F (-10°C ~ 80°C)
Liner Color	: White	Tape Color	: White

**Applications**

- Excellent for bonding heavy-duty hanger hooks under room temperature
- For joining and mounting of nameplates, point of purchases, plastics, mirrors and emblems
- For window glazing applications

**Storage and Shelf Life**

For best results, store this product at 72 °F (22 °C) and 50% relative humidity, use within 2 years from date of receipt.

**Disclaimer and Limitation of Liability**

In no event shall V. Himark USA and its employees be liable for any indirect, special, incidental or consequential damage resulting from the use of this product. Therefore, it is strongly recommended that the user performs a test application first to determine the suitability of this product for the intended method of application.