



V. HIMARK USA INC.
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Cactus® Double-Coated Paper Tape

Technical Data Sheet No. M2420

Product Information

Cactus® Double Coated Paper Tape M2420 is a rubber solvent-based pressure sensitive adhesive that offers semi-removable glue with high shear strength and moderate adhesion. It has good grab tack, providing well bonding to low energy surface substrates.

Composition & Physical Properties

Adhesive System	: Thermosetting Rubber PSA	Tape Thickness	: 5.0 mil (0.13 ± 0.01 mm)
Liner Thickness	: 3.5 mil	Tack	: J. Dow No. 7
Carrier Material	: Flat-back Paper	Peel Adhesion PSTC-3	: 42.32 oz/inch (1.2kg / 25mm)
Liner Material	: Glassine Paper	Shear Strength PSTC-7	: Over 24hrs with 2.21 lbs loading on 1" x 1" (1.0kg / 25mm x 25mm) bonding 2 stainless steel plates at 77°F (25°C)
Liner Density	: #60 (90 g/m ²)	Service Temperature	: 14°F ~ 140°F (-10°C ~ 60°C)
Liner Color	: White	Tape Color	: White

Applications

- Short term fixing, bonding, mounting and fastening in production procedures where removal without damage to substrate surfaces after processing is required, such as photograph mounting, carpet installation and textile manufacturing
- Temporary fixing of objects (such as nameplates, signs and emblems, etc) for clean and quick removal
- Golf club manufacturing and golf grip replacement and repair

Storage and Shelf Life

For best results, store this product at 72°F (22°C) and 50% relative humidity, use within 2 years from date of receipt.

Disclaimer and Limitation of Liability

In no event shall V. Himark USA and its employees be liable for any direct or indirect, special, incidental or consequential damage resulting from the use of this product. Therefore, it is strongly recommended that the user performs a test application first to determine the suitability of this product for the intended method of application.